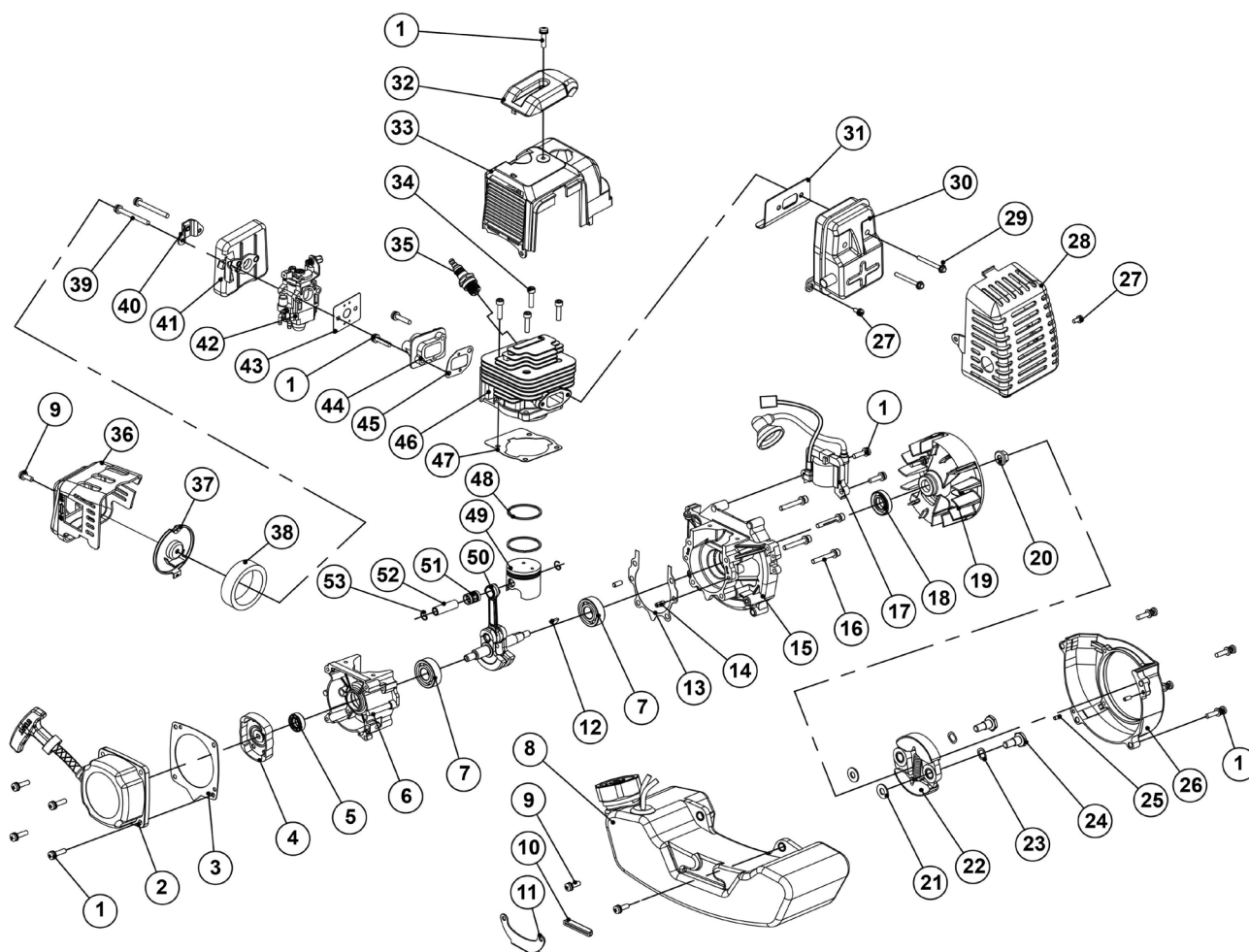


Parts Information: Petrol Earth Auger 2-Stroke Model No: PHA100



Item	Part No.	Description	Qty
1	MSP520.S	Machine Screw Pan Head Phillips M5 X 20mm	13
2	PHA100.02	Recoil Starter	1
3	PHA100.03	Recoil Starter Gasket	1
4	PHA100.04	Recoil Starter Pull Disc	1
5	PHA100.05	Oil Seal (15x22x7)	1
6	PHA100.06	Crankcase, Right Side	1
7	B/6201Z	Bearing 6201Z	2
8	PHA100.08	Fuel Tank 1.2L	1
9	PHA100.09	Hex Screw M5x16	3
10	PHA100.10	Fuel Tank Protector Plate	1
11	PHA100.11	Fuel Tank Plate	1
12	PHA100.12	Woodruff Key	1
13	PHA100.13	Crankcase Gasket	1
14	PHA100.14	Locating Pin 4x10	2
15	PHA100.15	Crankcase, Left Side	1
16	SCB530.S	Socket Cap Bolt M5 x 30mm	4

Item	Part No.	Description	Qty
17	PHA100.17	Ignition	1
18	PHA100.18	Oil Seal (15x30x7)	1
19	PHA100.19	Flywheel	1
20	PHA100.20	Screw M8x1.25	1
21	PHA100.21	Flat Gasket (8x16x1.5)	2
22	PHA100.22	Shoe Block Assembly	1
23	PHA100.23	Wave Washer	2
24	PHA100.24	Stepped Screw M8x24	2
25	PHA100.25	Locating Pin 5x10	2
26	PHA100.26	Side Panel	1
27	MSP512.S	Machine Screw Pan Head Phillips M5 X 12mm	3
28	PHA100.28	Muffler Cover	1
29	MSP655.S	Machine Screw Pan Head Phillips M6 x 55mm	2
30	PHA100.30	Muffler	1
31	PHA100.31	Muffler Gasket	1

NOTE: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice. There may be alternative versions of this product, please contact us should you require this information.

IMPORTANT: No liability is accepted for incorrect use of product. Spare parts must be fitted by a competent person

WARRANTY: Guarantee is 12 months from purchase date, proof of which will be required for any claim.

Jack Sealey Ltd t/a Sealey Group, Kempson Way, Suffolk Business Park, Bury St Edmunds, Suffolk, IP32 7AR UK

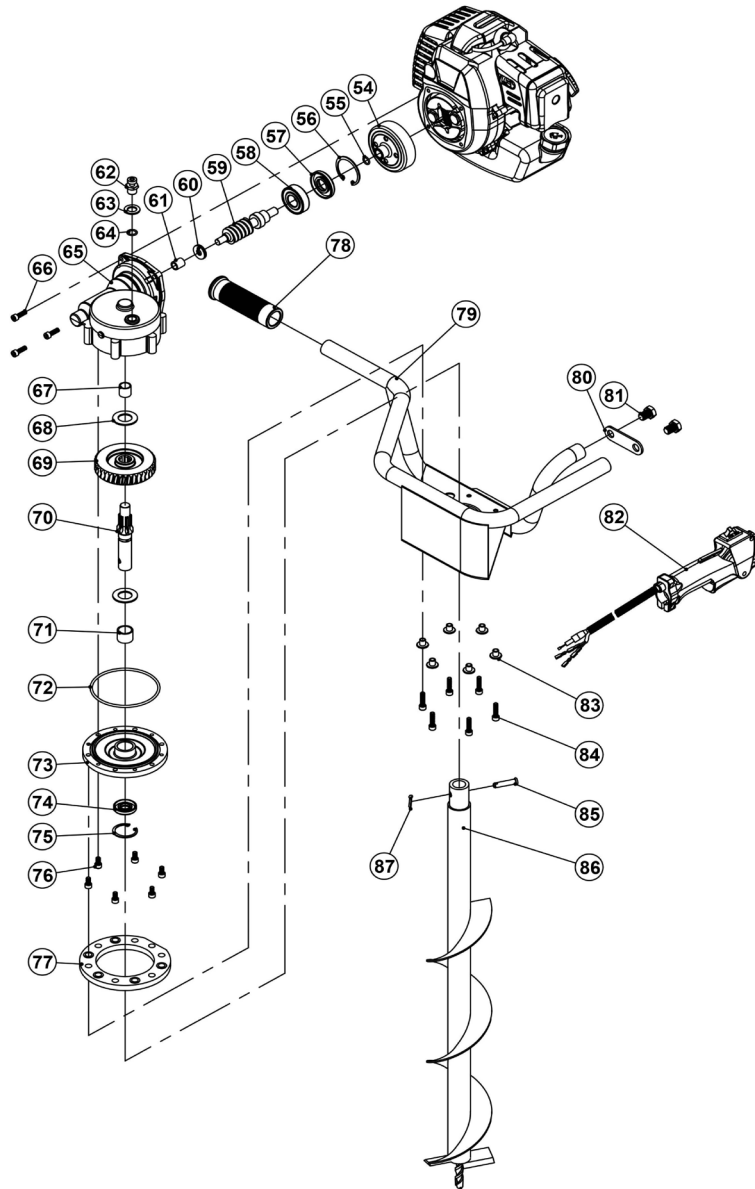
Jack Sealey (EU) Ltd t/a Sealey Group, Farney Street, Carrickmacross, Co. Monaghan, A81 PK68 Ireland

Tel: 01284 757500 • Email: sales@sealey.co.uk • Web: www.sealey.co.uk

Parts Information: Petrol Earth Auger 2-Stroke Model No: PHA100

Item	Part No.	Description	Qty
32	PHA100.32	Cylinder Cap	1
33	PHA100.33	Cylinder Cover	1
34	PHA100.34	Hex Screw M5x20	4
35	PHA100.35	Spark Plug	1
36	PHA100.36	Air Filter Cover	1
37	PHA100.37	Air Filter Plate	1
38	PHA100.38	Filter Sponge	1
39	PHA100.39	Hex Screw M5x50	2
40	PHA100.40	Air Filter Seat Bracket	2
41	PHA100.41	Air Filter Seat	1
42	PHA100.42	Carburetor	1

Item	Part No.	Description	Qty
43	PHA100.43	Carburetor Gasket	1
44	PHA100.44	Intake Tube	1
45	PHA100.45	Intake Tube Gasket	1
46	PHA100.46	Cylinder 52cc	1
47	PHA100.47	Cylinder Gasket	1
48	PHA100.48	Piston Ring	2
49	PHA100.49	Piston	1
50	PHA100.50	Crankshaft	1
51	PHA100.51	Needle Bearing	1
52	PHA100.52	Piston Pin	1
53	PHA100.53	Piston Pin Clamp (Pair)	2



NOTE: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice. There may be alternative versions of this product, please contact us should you require this information.

IMPORTANT: No liability is accepted for incorrect use of product. Spare parts must be fitted by a competent person

WARRANTY: Guarantee is 12 months from purchase date, proof of which will be required for any claim.

Jack Sealey Ltd t/a Sealey Group, Kempson Way, Suffolk Business Park, Bury St Edmunds, Suffolk, IP32 7AR UK

Jack Sealey (EU) Ltd t/a Sealey Group, Farney Street, Carrickmacross, Co. Monaghan, A81 PK68 Ireland

Tel: 01284 757500 • Email: sales@sealey.co.uk • Web: www.sealey.co.uk



Parts Information:
Petrol Earth Auger 2-Stroke
Model No: PHA100

Item	Part No.	Description	Qty
54	PHA100.54	Rotary Plate	1
55	PHA100.55	O-Ring, Brown, (Ex: 13 In: 10 Cs: 1.50)	1
56	PHA100.56	Internal Circlip 47mm	1
57	PHA100.57	Oil Seal (20x47x7)	1
58	B/6204	Bearing 6204	1
59	PHA100.59	Worm	1
60	PHA100.60	Needle Bearing	1
61	PHA100.61	Steel Bush (10x14x16)	1
62	PHA100.62	Vent Valve	1
63	PHA100.63	Flat Gasket (14x24x2)	1
64	PHA100.64	O-ring (14x2)	1
65	PHA100.65	Gearbox	1
66	SCB620.S	Socket Cap Bolt M6 x 20mm	3
67	PHA100.67	Steel Bush (15x19x17)	1
68	PHA100.68	Flat Gasket (20x37x2)	2
69	PHA100.69	Worm Gear	1
70	PHA100.70	Worm Gear Shaft	1
71	PHA100.71	Steel Bush (20x24x19.5)	1

Item	Part No.	Description	Qty
72	PHA100.72	O-ring (108x3)	1
73	PHA100.73	Gearbox Cover	1
74	PHA100.74	Oil Seal (20x35x7)	1
75	PHA100.75	Internal Circlip 35mm	1
76	SCB612.S	Socket Cap Bolt M6 x 1 mm	6
77	PHA100.77	Gearbox Cover Flange	1
78	PHA100.78	Handle Grip	1
79	PHA100.79	Handle Frame	1
80	PHA100.80	Handle Frame Plate	1
81	PHA100.81	Handle Screw M12x16	2
82	PHA100.82	Switch Assembly	1
83	PHA100.83	Handle Frame Stud	6
84	SCB625.S	Socket Cap Bolt M6 x 25mm	6
85	PHA100.85	Earth Auger Pin 8x35	1
86	PHA100.86A	Earth Auger Drill 100mm	1
--	PHA100.86B	Earth Auger Drill 150mm	1
--	PHA100.86C	Earth Auger Drill 200mm	1
87	PHA100.87	Earth Auger Pin Clip	1

NOTE: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice. There may be alternative versions of this product, please contact us should you require this information.

IMPORTANT: No liability is accepted for incorrect use of product. Spare parts must be fitted by a competent person

WARRANTY: Guarantee is 12 months from purchase date, proof of which will be required for any claim.

Jack Sealey Ltd t/a Sealey Group, Kempson Way, Suffolk Business Park, Bury St Edmunds, Suffolk, IP32 7AR UK

Jack Sealey (EU) Ltd t/a Sealey Group, Farney Street, Carrickmacross, Co. Monaghan, A81 PK68 Ireland

Tel: 01284 757500 • **Email:** sales@sealey.co.uk • **Web:** www.sealey.co.uk